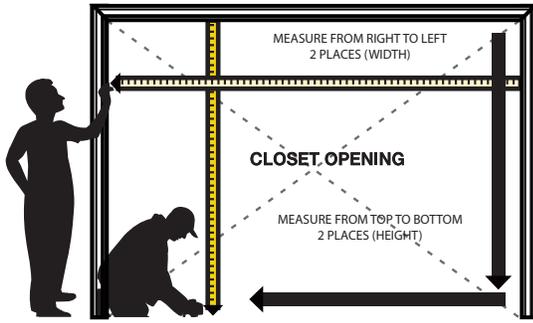
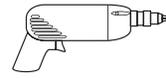


# Metal Frame Bifold Doors

## How To Measure Your Finished Opening



### Tools Required for Assembly:



Drill (optional)



Phillips Screwdriver



Tape Measure



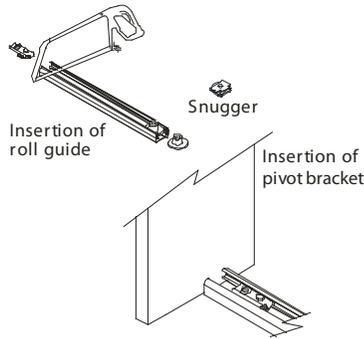
Hacksaw

## Installing Your Bifold Door

### Step 1

#### Trim Track to Fit Opening (if necessary)

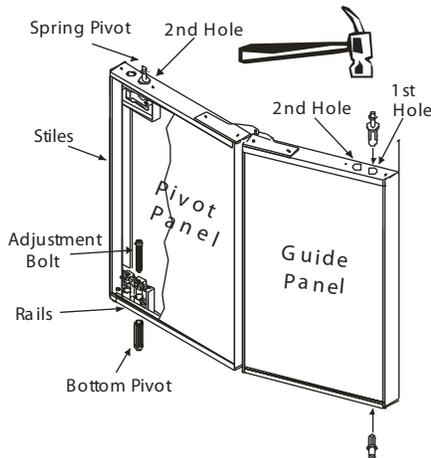
Cut the Top and Bottom Track 1/16" (2mm) shorter than the opening width with a fine tooth hacksaw. Insert the roll guides and snagger and fasten the pivot brackets into the track prior to installation of the track. Adjust the snagger as necessary. Install the pivot brackets 1" (48mm) from the wall as illustrated.



### Step 2

#### Insert Pivots

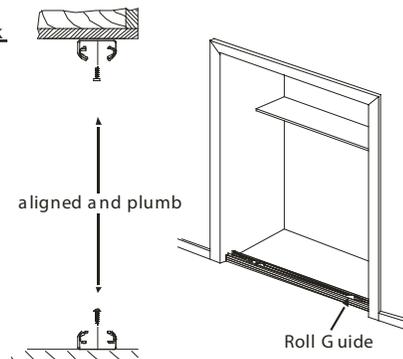
Insert spring pivot into the second hole at the top of the pivot panel. The bottom pivot, used for height adjustment, must be inserted into the second hole at the bottom of the pivot panel. The adjustment bolt is threaded through the corner block above the bottom pivot. The remaining spring pivots are inserted into the first holes of the guide panel. Please Note: For Brass bifold doors only, locate the panel with the light scuff marks found at the midpoint of the stiles. Orient this panel as pivot panel. Affix door pull over scuff marks (as per step 5).



### Step 3

#### Attach Top and Bottom Track

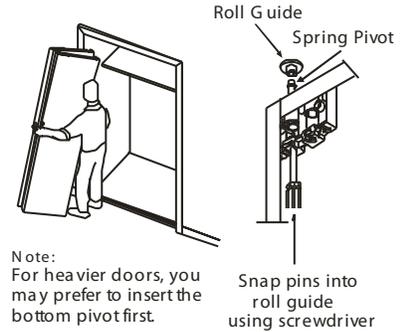
Screw in tracks at a minimum of 1/2" (13mm), in from the jamb face (use long screws for the top track and short screws for the bottom track). This will ensure that the door does not protrude from the opening while it is closed.



### Step 4

#### Install Doors

Insert the spring pivot into the top of the pivot door into the pivot bracket of the top track. Then place the bottom pivot into the bracket of the bottom track. Close the door so that it is slightly ajar. Depress the pivots in the guide panel door and snap the pins into the top and bottom roll guides.

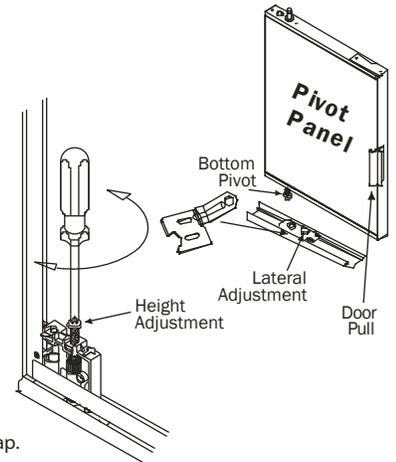


Note: For heavier doors, you may prefer to insert the bottom pivot first.

### Step 5

#### Final Adjustments

Both top and bottom pivot brackets can be adjusted laterally. For lateral adjustment release pivot bracket screw and slide pivot bracket along track, once located, re-tighten screw. Height adjustment is achieved by turning the adjustment bolt with a Phillips screwdriver as shown. Attach the door pull onto the pivot panel at desired height (approx. 40" (1016mm) from the floor). Clean the stile with isopropyl (rubbing) alcohol before attaching the pull to the panel as this maintains proper adhesion. Locate and tighten snagger with screwdriver until panel closes with a light snap.



### Four Door Application

As per steps 1 - 5, pivot brackets are installed 1" (48mm) from each door jamb, and roll guides are placed at opposite end of the pivot bracket as illustrated. Prior to installing the top track, place two snaggers into top track and adjust as necessary.

